

# D5.2\_Summary of demands for product development for step-by-step energy efficient refurbishment

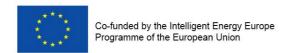
#### **INTELLIGENT ENERGY – EUROPE II**

Energy efficiency and renewable energy in buildings IEE/12/070

#### **EuroPHit**

[Improving the energy performance of step-by-step refurbishment and integration of renewable energies]

Contract N°: SI2.645928



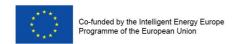


#### **Technical References**

Project Acronym	EuroPHit
Project Title	Improving the energy performance of step-by-step refurbishment and integration of renewable energies
Project Coordinator	Jan Steiger Passive House Institute, Dr. Wolfgang Feist Rheinstrasse 44/46 D 64283 Darmstadt jan.steiger@passiv.de
Project Duration	1 April 2013 – 31 March 2016 (36 Months)

Deliverable No.	D5.2
Dissemination Level	PU
Work Package	WP5_Product development
Lead beneficiary	05_iEPD
Contributing beneficiary(ies)	01_PHI / 02_ZEPHIR / 03_LAMP / 04_MOSART 06_IGPH / 07_PEP / 08_PHDK / 09_ENEFFECT 10_ATREA / 11_ASKIN / 12_ONYX / 14_BRE
Author(s)	Bjørn Kierulf,
Co-author(s)	Simon Camal, Kristin Bräunlich, Jan Steiger, Ingo Theobolt, Sören Pedersen, Marco Larcher, Iglika Lutzkanova, Benjamin Krick, Henrich Pifko, Martin Bažant, Zeno Bastian
Date	09.11.2015
File Name	EuroPHit_D5.2_SummaryOfDemands

The sole responsibility for the content of this [webpage, publication etc.] lies with the authors. It does not necessarily reflect the opinion of the European Union. Neither the EACI nor the European Commission are responsible for any use that may be made of the information contained therein.









#### **Table of Content**

Abstract	4
Scope of this paper	5
Passive House Criteria	6
EnerPHit Criteria	7
Climate zones in Europe Climate zones and corresponding sets of component requirements Method applied	<b>12</b> 12 14
Identifying specific Areas of Demand	17
Insulation, airtightness and thermal bridging Identified areas with high product potential Requirements for opaque building envelope, airtightness and building physics External Insulation Internal insulation Thermal Bridges Airtight layers & connections Foundations Roof/Ceiling	18 18 19 20 21 22 23 24 25
Windows & shading Identified areas with high product potential Requirements for windows and shading Windows Window integrated technologies Daylight optimization Shading Night & natural ventilation	26 26 27 28 30 31 32 33
Heating, cooling and hot water Identified areas with high product potential Requirements for heating, cooling and hot water Heating/Hot Water Cooling concepts	34 34 35 36 38
Ventilation Identified areas with high product potential Ventilation Heating/Cooling/Ventilation synergies	<b>39</b> 39 40 42
RES integration  Identified areas with high product potential RES strategies for Heating RES strategies for Cooling RES strategies for appliances and energy storage Roof integrated technologies Facade integrated technologies Energy conservation Optimising building envelope	43 43 44 45 46 47 48 49 51





#### **Abstract**

This document is a summary of demands for product development aimed at the Passive House standard. Although this is focused on the needs of step-by-step renovation, the identified areas for product development are mostly valid also for 1-step renovations or new buildings.

To be able to specify which products are crucial and what their characteristics should be, we have looked closer at the intersections of building structure and technologies and have identified synergies that might result in the creation of new products.

By applying a matrix with the typical steps taken during the renovation process, we have identified how specific steps influence other tasks later in the process. These areas of interaction need to be properly assessed and solved before a step-by-step renovation is taking place.

All products developed have to fulfill the criteria set forth by the Passivhaus Institute. These have been listed together with climate zones description at the beginning of the document.

We are looking at five areas of development in more detail:

- Windows & shading
- Ventilation
- Heating, cooling & hot water
- Insulation, thermal bridging & airtightness
- RES integration

Each of these areas are structured in a similar way:

- Concept solutions
- Existing products
- New possible products

Some of the identified solutions are valid for all building types and climates, others are very specific for certain types of buildings and/or climate conditions. These specific demands are especially interesting for new product development. We expect most of the innovation to happen in the area of Thermal bridges, Ventilation, Heating and Cooling, Facade and RES integration. We are also addressing synergies of different technologies that will provide new advantages for user and industry alike.

Possible products that could be developed for use in the proposed solutions will be described in detail in a separate documents called "D5.1. Design Briefs for Products", clarifying the specific demands they should fulfill:

- How do they work?
- What are the necessary elements?
- What are the constraints?

This document is should provide inspiration for creative minds. It is up to the industry to refine the ideas and concepts that are proposed and turn them into working products.







# Scope of this paper

As we are not able to cover all types of buildings in this project, we are concentrating our efforts on products for these building categories:

- Small residential buildings (family houses, row houses etc.)
- Big residential buildings (flats and apartments)
- Office and administrative buildings
- Schools a kindergarten

Each building type will need a different step-by-step approach depending on climate, what building works needs to be done and available finances. Some steps will necessary demand some follow up steps to assure solutions that are correct from the point of view of building physics. (For example we cannot achieve airtightness without also insulating the walls or installing ventilation, mold growth would otherwise be a result of higher humidity inside and low temperatures on the walls.) The right step by step solution and financial considerations are not part of this document, but will be addressed in the following deliverables.

The solutions we are looking for will be different depending on the climate. We are considering five climate zones that are representative for most of Europe

- Warm
- Warm, temperate
- Cool, temperate
- Cold
- Arctic

Read more about climate zones in the dedicated chapter.





#### **Passive House Criteria**

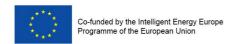
Passive Houses are characterised by an especially high level of thermal comfort with minimum energy consumption. In general, the Passive House Standard provides excellent cost-effectiveness particularly in the case of new builds. The categories Passive House Classic, Plus or Premium can be achieved depending on the renewable primary energy (PER) demand and generation of renewable energy.

**Table 1 Passive House Criteria** 

			Criteria <sup>1</sup>		Alternative Criteria <sup>2</sup>
Heating					
Heating demand [kWh/(m²a)]	≤		15		-
Heating load <sup>3</sup> [W/m²]	≤		-		10
Cooling					
Cooling + dehumidification demand [kWh/(m²a)]	≤	15 + dehur	nidification c	ontribution <sup>4</sup>	variable limit value <sup>5</sup>
Cooling load <sup>6</sup> [W/m <sup>2</sup> ]	≤		-		10
Airtightness					
Pressurization test result n <sub>50</sub> [1/h]	≤		0.6		
Renewable Primary Energy (PER) <sup>7</sup>		Classic	Plus	Premium	
PER demand <sup>8</sup> [kWh/(m²a)]	≤	60	45	30	±15 kWh/(m²a) deviation from criteria
Renewable energy generation <sup>9</sup> (with reference to projected building footprint)  [kWh/(m²a)]	2	-	60	120	with compensation of the above deviation by different amount of generation

<sup>&</sup>lt;sup>1</sup> The criteria and alternative criteria apply for all climates worldwide. The reference area for all limit values is the treated floor area (TFA) calculated according to the latest version of the PHPP Manual (exceptions: generation of renewable energy referenced to projected building footprint and airtightness with reference to the net air volume).

<sup>&</sup>lt;sup>9</sup> Renewable energy generation plants which are not spatially connected to the building may also be taken into account (except for biomass use, waste-to-energy plants, and geothermal energy): only new systems may be included (i.e. systems which did not start operation before the beginning of construction of the building) which are owned by the building owner or the (long-term) users (first-time acquisition).





<sup>&</sup>lt;sup>2</sup> Two alternative criteria which are enclosed by a double line together may replace both of the adjacent criteria on the left which are also enclosed by a double line.

<sup>&</sup>lt;sup>3</sup> The steady-state heating load calculated in the PHPP is applicable. Loads for heating up after temperature setbacks are not taken into account.

<sup>&</sup>lt;sup>4</sup> Variable limit value for the dehumidification fraction subject to climate data, necessary air change rate and internal moisture loads (calculation in the PHPP).

<sup>&</sup>lt;sup>5</sup> Variable limit value for cooling and dehumidification demand subject to climate data, necessary air change rate and internal heat and moisture loads (calculation in the PHPP).

<sup>&</sup>lt;sup>6</sup> The steady-state cooling load calculated in the PHPP is applicable. In the case of internal heat gains greater than 2.1 W/m² the limit value will increase by the difference between the actual internal heat gains and 2.1 W/m².

<sup>&</sup>lt;sup>7</sup> The requirements for the PER demand and generation of renewable energy were first introduced in 2015. As an alternative to these two criteria, evidence for the Passive House Classic Standard can continue to be provided in a transitional phase by proving compliance with the previous requirement for the non-renewable primary energy demand (PE) of  $Q_P \le 120 \text{ kWh/(m}^2 a)$ . The desired verification method can be selected in the PHPP worksheet "Verification". The primary energy factor profile 1 in the PHPP should be used by default unless PHI has specified other national values.

<sup>&</sup>lt;sup>8</sup> Energy for heating, cooling, dehumidification, DHW, lighting, auxiliary electricity and electrical appliances is included. The limit value applies for residential buildings and typical educational and administrative buildings. In case of uses deviating from these, if an extremely high electricity demand occurs then the limit value can also be exceeded after consultation with the Passive House Institute. Evidence of efficient use of electrical energy for all significant devices and systems is necessary for this with the exception of existing devices which have already been owned by the user previously and for which an improvement of the electrical efficiency by means of upgrading or renewal would prove uneconomical over the lifecycle.



#### **EnerPHit Criteria**

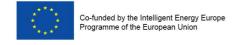
The Passive House Standard often cannot be feasibly achieved in older buildings due to various difficulties. Refurbishment to the EnerPHit Standard using Passive House components for all relevant structural elements in such buildings leads to extensive improvements with respect to thermal comfort, structural integrity, cost-effectiveness and energy requirements.

The EnerPHit-Standard can be achieved through compliance with the criteria of the component method (Table 2) or alternatively through compliance with the criteria of the energy demand method (Table 3). Only the criteria of one of these methods must be met. The climate zone to be used for the building's location is automatically determined on the basis of the chosen climate data set in the Passive House Planning Package (PHPP).

As a rule, the criteria mentioned in Table 2 correspond with the criteria for certified Passive House components1. The criteria must be complied with at least as an average value2 for the entire building. A higher value is permissible in certain areas as long as this is compensated for by means of better thermal protection in other areas.

In addition to the criteria in Table 2 or Table 3, the general criteria in Table 4 must always be met. The EnerPHit categories Classic, Plus or Premium may be achieved depending on the renewable primary energy (PER) demand and generation of renewable energy.

<sup>2</sup> Note: When calculating average U values for insulated building components, the area weighted mean of the U-value, not the average insulation thickness, applies. Thermal bridges must only be taken into account during the calculation of the average value if they are part of the standard structure of the building component (e.g. wall ties). For multiple ventilation systems, the average value weighted by volumetric flow applies.





<sup>1</sup> The criteria for certified Passive House components and data sheets for all certified components can be found on the Passive House Institute website (www.passivehouse.com).



Table 2 EnerPHit criteria for the building component method

	Opa	aque envelo	pe <sup>1</sup> agains	t	1	Windo	r doors)	Ventilation					
	ground	ambient air			C	Overall <sup>4</sup>		Glazing <sup>5</sup>	Solar load <sup>6</sup>	veni	liation		
Climate	Insu- lation	Exterior insulation	Interior in- sulation <sup>2</sup>	Exterior paint <sup>3</sup>	М	Max. heat		Solar heat gain	Max. specific	Min. heat	Min. hu-		
zone according to PHPP	Max. he	at transfer o	coefficient	Cool colours	CC	transfer coefficient (U <sub>D/W,installed</sub> )		coefficient		coefficient (g-value)	solar load during cooling period	reco- very rate <sup>7</sup>	midity re covery rate <sup>8</sup>
		$[W/(m^2K)]$		-	[V	V/(m²l	<b>〈</b> )]	-	[kWh/m²a]		%		
					$\Box$	L							
Arctic		0.09	0.25	-	0.45	0.50	0.60	$U_g - g^*0.7 \le 0$		80%	-		
Cold	Deter-	0.12	0.30	-	0.65	0.70	0.80	$U_g - g^*1.0 \le 0$		80%	-		
Cool- temperate	mined in PHPP	0.15	0.35	•	0.85	1.00	1.10	U <sub>g</sub> - g*1.6 ≤ 0		75%	-		
Warm- temperate	from project specific	0.30	0.50	-	1.05	1.10	1.20	U <sub>g</sub> - g*2.8 ≤ -1		75%	-		
Warm	heating	0.50	0.75	-	1.25	1.30	1.40	-	100	-	-		
Hot	and cooling degree days	0.50	0.75	Yes	1.25	1.30	1.40				60 % (humid climate)		
Very hot	against ground.	0.25	0.45	Yes	1.05	1.10	1.20	-			60 % (humid climate)		

#### <sup>1</sup> Opaque building envelope

If the heat transfer resistance (R-value) of existing building components is taken into account for the improvement of the heat transfer coefficients (U-value) of modernised building components, this must be demonstrated in accordance with the accepted technical standards. It is sufficient to adopt a conservative approximation of the thermal conductivity of the present building materials from suitable reference charts. If building component assemblies of existing buildings are not clearly identifiable, standardised estimates according to the year of construction as taken from appropriate component catalogues (e.g. "EnerPHit-Planerhandbuch", PHI 2012, only available in German) can be used as long as these are comparable with the component at hand.

In refurbishments of existing buildings, it is not always possible to achieve absence of thermal bridges with justifiable effort as is necessary for Passive House new builds. Nevertheless, thermal bridge effects must always be avoided or minimised as much as possible while ensuring cost-effectiveness. Thermal bridges that are part of the construction system, e.g. wall ties, must be taken into account in the evaluation of the heat transfer coefficient of this construction.

#### <sup>2</sup> Interior insulation

An important reason for the lower requirements for interior insulation (compared with exterior insulation) is that it reduces the useable area, therefore in principle only exterior walls are regarded as having interior insulation (if applicable), but roofs, basement ceilings and floor slabs are not.

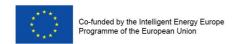
#### <sup>3</sup> Exterior colour

Cool colours: colours which have a low absorption coefficient in the infrared part of the solar spectrum.

This criterion is defined by the solar reflectance index (SRI) which is calculated from the absorptivity and emissivity in the PHPP in accordance with the international standard ASTM E1980-11.

Flat roofs (inclination  $\leq 10^{\circ}$ ): SRI  $\geq 90$ Sloped roofs and walls (inclination  $> 10^{\circ}$  and  $< 120^{\circ}$ ): SRI  $\geq 50$ 

Measured values of areas exposed to weathering for at least 3 years must be used. If measured values are only available for the new state then the absorptivity should be converted using the auxiliary calculation in the PHPP worksheet "Areas" provided for this purpose. For simplification, the emissivity can be kept as it is.







#### Deliverable D5.2\_SummaryOfDemands

In the following cases, this criterion does not have to be met:

"greened" surfaces; areas which are covered with rear ventilated solar collectors or photovoltaic panels (including the distance required between the panels); penetrations in building components and the associated equipment; accessible (roof) terraces or paths; areas that are strongly shaded or do not face the sun.

Other measures can also be undertaken as an alternative to the use of cool colours (e.g. increasing the insulation thickness beyond the applicable criterion for the building component), if this does not increase the overall cooling demand compared with the use of cool colours.

#### <sup>4</sup> Windows, overall

The illustrations show the respective inclination of the installed window. In each case the criterion for inclination of components will apply which most closely approximates the actual inclination of the window. There will be no interpolation between two criteria. However, since the glazing U-value changes with the inclination due to physical processes, the glazing U-value  $U_g$  corresponding to the actual inclination must be set for the window itself.

In the case of small windows above an average frame length to window area ratio of 3 m/m² the limit value mentioned in the table is steadily increased. The limit value to be applied is automatically calculated and shown in the PHPP worksheet "Verification" in accordance with the following formula:

Addition to the limit value [W/m2K]: (I/A-3)/20

I: length of window frame

A: window area

#### 5 Glazing

The limit value only applies for actively heated buildings with a heating demand above 15 kWh/(m²a).

#### <sup>6</sup> Solar load

The limit value only applies for actively cooled buildings with a sensible cooling demand above 15 kWh/(m²a). It refers to the solar radiation entering the building per m² of glazing area after taking into account all reduction factors due to shading etc., and must be complied with for the average value of all identically aligned windows. If the limit value is exceeded, then suitable measures must be undertaken to reduce the solar load to the point where the limit value can be complied with again. These include movable shading elements, shading overhangs and anti-sun glazing (latter only in pure cooling climates).

#### <sup>7</sup> Ventilation, minimum heat recovery efficiency

The heat recovery criterion must be complied with beyond the criteria for "Certified Passive House Components" for the entire ventilation system, i.e. also including the heat losses of the warm ventilation ducts located in the cold area and of the cold ducts located in the warm area.

<sup>8</sup> Minimum moisture recovery efficiency A "humid climate" prevails with dry degree hours for dehumidification ≥ 15 kKh (based on a dew-point temperature of 17 °C). This is automatically determined in the PHPP.

Table 3 EnerPHit criteria for the energy demand method (as an alternative to Table 2)

	Heating	Cooling		
Climate zone according to PHPP	Max. heating demand	Max. cooling + dehumidification demand		
	[kWh/(m²a)]	[kWh/(m²a)]		
Arctic	35			
Cold	30			
Cool- temperate	25	equal to Passive		
Warm- temperate	20	House requirement		
Warm	15			
Hot	-			
Very hot	-			









#### Table 4 General EnerPHit criteria (always applicable, irrespective of the chosen method)

			Alternative Criteria <sup>2</sup>		
Airtightness					-
Pressurization test result n <sub>50</sub> [1/h]	≤		1.0		
Renewable Primary Energy (PER) <sup>3</sup>		Classic	Plus	Premium	,
PER demand <sup>4</sup> [kWh/(m²a)]	≤	60 + (Q <sub>H</sub> - Q <sub>H,PH</sub> ) • f <sub>ØPER,H</sub> + (Q <sub>C</sub> - Q <sub>C,PH</sub> ) • 1/2	45 + (Q <sub>H</sub> - Q <sub>H,PH</sub> ) + (Q <sub>C</sub> - Q <sub>C,PH</sub> ) • 1/2	30 + (Q <sub>H</sub> - Q <sub>H,PH</sub> ) + (Q <sub>C</sub> - Q <sub>C,PH)</sub> • 1/2	±15 kWh/(m²a) deviation from criteria
Renewable energy generation <sup>5</sup> (with reference to projected building footprint)  [kWh/(m²a)]	2	-	60	120	with compensation of the above deviation by different amount of generation

<sup>&</sup>lt;sup>1</sup> Criteria and alternative criteria apply for all climate zones worldwide. The reference area for all limit values is the treated floor area (TFA) calculated according to the latest version of the PHPP Manual (exceptions: generation of renewable energy with reference to projected building footprint and airtightness with reference to the net air volume).

 $Q_P \le 120 \text{ kWh/(m}^2\text{a}) + (Q_H - 15 \text{ kWh/(m}^2\text{a})) \cdot 1.2 + Q_C - Q_C$ , Passive House criterion

In the above mentioned formula if the terms " $(Q_H - 15 \text{ kWh/(m}^2 a))$ " and "  $Q_C - Q_{C, Passive House criterion}$ " are smaller than zero, then zero will be adopted as the value.

The desired verification method can be selected in the PHPP worksheet "Verification". The primary energy factor profile 1 in the PHPP should be used by default unless PHI has specified other national values.

<sup>4</sup> Energy for heating, cooling, dehumidification, DHW, lighting, auxiliary electricity and electrical appliances is included. The limit value applies for residential buildings and typical educational and administrative buildings. In case of uses deviating from these, if an extremely high electricity demand occurs then the limit value can also be exceeded after consultation with the Passive House Institute. For this, evidence of efficient use of electrical energy is necessary, with the exception of existing electricity uses for which an improvement of the electrical efficiency by means of upgrading or renewal would prove uneconomical over the lifecycle.

Q<sub>H</sub>: heating demand

Q<sub>H,PH</sub>: Passive House criterion for the heating demand

føper, H: weighted mean of the PER factors of the heating system of the building

Qc: cooling demand (incl. dehumidification)

Q<sub>C,PH</sub>: Passive House criterion for the cooling demand

If the terms  $"(Q_H - Q_{H,PH})"$  and  $"(Q_C - Q_{C,PH})"$  are smaller than zero, zero will adopted as the value.

<sup>5</sup> Renewable energy generation plants which are not spatially connected to the building may also be taken into account (except for biomass use, waste-to-energy plants, and geothermal energy): only new systems may be included (i.e. systems which did not start operation before the beginning of construction of the building) which are owned by the building owner or the (long-term) users (first-time acquisition).



<sup>&</sup>lt;sup>2</sup> Two alternative criteria which are enclosed by a double line together may replace both of the adjacent criteria on the left which are also enclosed by a double line.

<sup>&</sup>lt;sup>3</sup> The requirements for the PER demand and generation of renewable energy were first introduced in 2015. As an alternative to these two criteria evidence for the Passive House Classic Standard can continue to be provided in a transitional phase by proving compliance with the previous requirement for the non-renewable primary energy demand:



# **Exemptions for EnerPHit**

The limit values in Table 2 for the heat transfer coefficients of the exterior envelope building components may be exceeded if absolutely necessary based on one or more of the following compelling reasons:

	If required by the historical building preservation authorities
	If the cost-effectiveness of a required measure is no longer assured due to exceptional circumstances or additional requirements
	Due to legal requirements
	If implementation of the required standard of thermal insulation would result in unacceptable restriction of the use of the building or adjacent outer areas
	If special, additional requirements (e.g. fire safety) exist and there are no components available on the market that also comply with the EnerPHit criteria
	If the heat transfer coefficient (U-value) of windows is increased due to a high thermal transmittance (psi value) of the window installation offset to the insulation layer in a wall that has interior insulation
	If reliably damage-free construction is only possible with a smaller insulation thickness in the case of interior insulation
	If other compelling reasons relating to construction are present
16 1	he distance of the themself societies is restricted due to one of the reserve weathers.

If the thickness of the thermal insulation is restricted due to any of the reasons mentioned above, and an exemption is applicable, then the insulation thickness that is still possible must be implemented with a high-performance insulation material with a thermal conductivity  $\lambda \leq 0.025 \, \text{W/(mK)}$  if this can be implemented cost-effectively and in a damage-free way (in the case of interior insulation). In this case, the additional application of a surrounding insulation skirt should be considered in the case of floor slabs and basement ceilings. The measure should be implemented if this is economically viable.





# **Climate zones in Europe**

# Climate zones and corresponding sets of component requirements

With respect to the results for the cost-optimized building and its components and under consideration of the thermal comfort of the occupants, the aim was to create a map that is divided into several regions with similar requirements each for all energy-relevant building components like windows, doors, insulation and building services.

#### First priority: Meeting the comfort criterion

Any suggestions for requirements for sustainable components also have to take the thermal comfort of the users into account at first priority. Optimum thermal comfort can be provided, if the temperature differences between the inner surfaces of the thermal envelope and the operative temperature in the room is not higher than 4.2 K (see e.g. [Feist 1998]<sup>3</sup>. If this temperature criterion is met, unpleasant radiant heat losses as well as cold down droughts and cold air lakes do not occur. Since the temperature of interior surfaces depends on both the thermal quality of the building envelope and the outside temperature, the thermal quality of the envelope has to be the higher, the colder the ambient climate gets. The required U-value which represents the thermal quality of the envelope can be determined by the following equation.

$$U \leq \frac{4.2}{R_{si} \cdot (\theta_{op} - \theta_{ext})}$$

Where is:

 $R_{\text{si}}.$  The internal heat transfer resistance (in case of vertical windows 0,13  $\text{m}^2\text{K/W})$ 

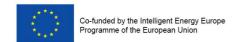
 $\theta_{op}$ : Operative (perceived) room temperature [°C]

 $\theta_{\text{ext}}$ : Design-outside temperature (minimum temperature of the coldest day in a year) [°C]

This climate dependent U-value has to be achieved by any component of the building envelope. In most cases, Windows, as weakest part of the building are the crucial point in this regard, but in special cases, interior insulation, as an example might be critical too.

Figure 1 shows a map of Europe with the required U-values for meeting the comfort criterion (on the left). As mentioned, windows are the critical component in most cases for meeting the comfort criterion. Therefore Figure 1 shows at its right side the type of glazing needed to meet the criterion. For this it was assumed, that an  $U_{W, installed}$ -value (thermal transmittance of an installed window) of 1.20 W/(m²K) might be achieved by a window with double-low-e coated glazing. For triple glazing, this U-value is 0.65 W/(m²K), for quadruple glazing 0,45 W/(m²K).

<sup>&</sup>lt;sup>3</sup> Feist, Wolfgang; Fenster: Schlüsselfunktion für das Passivhaus-Konzept, 14. Arbeitskreis kostengünstige Passivhäuser, Passivhaus Institut Darmstadt; Dezember 1998.







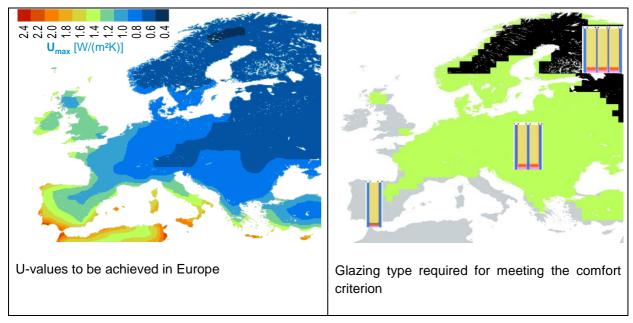


Figure 1: Catching the comfort criterion in Europe © PHI 2014

It can be seen, that triple glazing is dominating most areas of Europe, if it comes to the comfort criterion. The thermal quality of double glazing is only adequate for mild Mediterranean climates and for parts of the British islands. In the areas of Scandinavia and the north-east of Europe, where triple glazing is not sufficient, quadruple glazing has to be used.

#### Second priority: Economic considerations

In the economic analyses were carried out, that the thermal quality of the components at the cost-optimum is much higher than the minimum required to meet the comfort criterion for most European locations. In those regions it is reasonable to set the component requirements according to the cost optimum.

#### **Defining regions with similar requirements**

The creation of a map showing the different requirements for Passive House components was necessary for the international EnerPHit certification criteria. However such a map can also be a great help and give a first orientation to those involved in the design process of new Passive Houses.

The definition of such a map of climatic regions with specific sets of requirements is an important work done at PHI for the 3encult project. Besides the parameters comfort and economy, borders of states and nations were taken into account for better orientation and easier handling. Eventually grouping the world's climates in seven regions, and thus seven sets of requirements was most suitable:

As an example for a region that includes parts of Germany and Italy as well as Austria, the Czech Republic, Slovakia and the Balkan states, the process of designing the map is shown at a simplified level in Figure 2. This procedure was carried out in detail for all of Europe on a detailed, and for the rest of the world on a rough level.







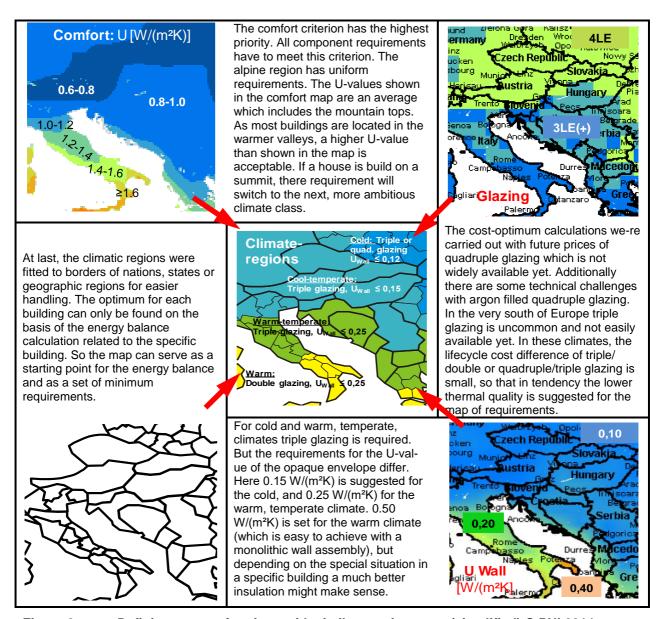
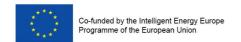


Figure 2: Defining a map of regions with similar requirements (simplified) © PHI 2014

# **Method applied**

According to the Passive House Standard, set by the Passive House Institute, Darmstadt, a Passive House is (besides some other criteria) a building with an annual heating demand less than 15 kWh/(m²/a) or with a heating load less than 10 W/m². For cooling regions, the same criteria applies, in certain locations, especially in very hot and humid climates, higher values are allowed. That means the requirements to the building components are depending on the climate.

As most relevant parameters, the ambient temperature and the solar radiation were identified. The so called "heating degree hours" (hdh) [kKh/a] and "cooling degree hours" (cdh) [kKh/a] are turned out to be a good indicator for the ambient temperature. In a 3 step iteration process, a climate region indicator for heating and for cooling regions was found. According to this indicators, the climate regions were disposed:







#### First step: heating and cooling degree hours

To calculate the heating or cooling degree hours, one takes the monthly average ambient temperature of a specific location and subtracts the so called heating- or cooling- limit temperature. That is the ambient temperature beneath which a building has to be heated or above which a building has to be cooled to achieve a comfortable indoor climate.

In this case, iterations carried out, that 16°C ambient temperature fits best as heating limit temperature and 19°C fits best as cooling limit temperature.

So for calculating the heating degree hours of a specific location, 16°C was subtracted by the monthly average temperature in case that this temperature was under 16°C, otherwise the month was not considered as a heating month. This temperature difference was multiplied with the days in the specific month and the 24 hours of the day, and divided by 1000. The result is the monthly heating degree hours. Then this monthly heat degree hours were summed up to the yearly heating degree hours (hdh [kKh/a]).

Similar was done for cooling: The difference between the cooling limit temperature (17°C) and the ambient temperature was calculated in case the ambient temperature was higher than the cooling limit temperature. Then the difference was multiplied by the days in the month and the hours per day and divided by 1000. This monthly cooling degree hours were summed up to the yearly cooling degree hours (cdh [kKh/a]).

#### Second step: Solar radiation correction factor

At identical heating degree hours, a low solar radiation leads to higher; a high solar radiation leads to lower component requirements. This fact was considered by a solar correction factor (heating): The yearly sum of solar radiation (kWh/(m²a)) was calculated from the monthly values of the climate data set. This value was multiplied with 0.02 (determined by an iterative process making the resulting map of climate zones similar to those designed in 3ENCULT). The product was subtracted from the annual heat degree hours. Result: Heating-region indicator

Similar applies for cooling: For locations with the same cooling degree hours, a low solar radiation results in lower, a high solar radiation in higher component requirements. As for the heating climates, this was considered by the solar radiation factor (cooling): The sum of solar radiation (kWh/(m²a)) was multiplied by 0.05 (which was found by iteration as the best fit) and this value was added to the annual cooling degree hours. Result: Cooling-region indicator.

#### Third step: Assignment of the indicators to the climate regions

In an iterative process, the heating- and cooling-region indicators were assigned to the climate regions see Table 1Table 1. At first, the heating regions ("arctic", "cold", "cool, temperate", "warm, temperate") were considered, then the cooling regions ("hot", "very hot"). So far not considered locations are the climate region "warm". As can be seen in Figure 3, the biggest parts of Europe are defined as heating climates, except for "Warm" mediterranean areas.







Table 1: Assignment of the climate-region indicators

Climate	Number	Region	Heating-/ cooling-region indicator
Heating	1	Arctic	> 118
climate	2	Cold	> 53,8
	3	Cool, temperate	> 27
	4	Warm, temperate	> -4
	5	Warm	All others
Cooling	6	Hot	> 118
climate	7	Very Hot	> 139,5

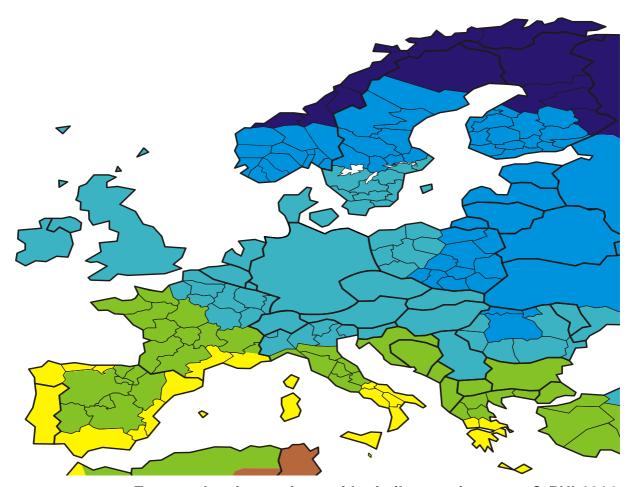


Figure 3: Map of Europe showing regions with similar requirements © PHI 2014





# **Identifying specific Areas of Demand**

In the matrix below the necessary elements that make up the Passive House Standard are listed in a table for cross examination. If you for example want to start with improving the insulation on the roof, you should first (see colored cells):

- Identify Thermal bridges at the connection to the facade
- Optimize daylight and shading if you have roof windows and/or access to the roof
- Consider roof integrated technologies for heating, cooling, ventilation and RES integration
- Take into account potential penetrations of the roof surface by installations
- Think about adding an extra story (extension) to the building envelope

This can be repeated for any other step that needs to be taken. The resulting areas of interest for product development are described in the following pages, with a list of existing products, possible concepts and new products that need development.

Table 1: Cross Check for any Building

Step-by- step	Facade	Roof	Windows/ Doors	Heating	Cooling	Ventilation	RES integration	Interior	1-step renovation
Facade	CHECK	Thermal bridges	Airtight connections, Thermal bridges	Facade integrated technologies	Shading optimalisation	Penetrations & Facade integrated technologies	Facade integrated technologies	Optimising building envelope	ALL
Roof	<b>&lt;</b>	CHECK	Daylight optimization & Shading, Roof access	Roof integrated technologies	Penetrations & Roof integrated technologies	Penetrations & Roof integrated technologies	Roof integrated technologies	Optimising building envelope	ALL
Windows/D oors			CHECK	Window & Facade integrated technologies	Night & Natural Ventilation	Window & Facade integrated technologies	Window & Facade integrated technologies	Daylight optimalisation & Shading	ALL
Heating				CHECK	Cooling/Heati ng synergies	Ventilation/H eating synergies	RES strategies for Heating	Heating concepts	ALL
Cooling					CHECK	Ventilation/C ooling synergies	RES strategies for Cooling	Cooling concepts	ALL
Ventilation						CHECK	RES strategies for Cooling	Ventilation concepts	ALL
RES integration							CHECK	Energy storage &Conservatio	ALL
New Interior								CHECK	ALL
1-step renovation									CHECK





# Insulation, airtightness and thermal bridging

It is possible to use most of the existing insulation materials and airtightness concepts also for step-by-step refurbishment. There is probably less need to develop completely new products, but a demand to apply them in a novel way. There is surely also a potential for new products.

Please study in detail the requirements for opaque building envelope, airtightness and building physics (especially surface temperatures) before embarking on any development.

# Identified areas with high product potential

- Partly finished insulation work (walls partly finished, one of several row buildings, connection to roof insulation, connection to foundations)
- Partly finished airtight layer (wall to roof connection, wall to foundation)
- Additional insulation on roof or ceiling above top floor
- Thermal bridge free connection at eaves and attic
- Penetrations of existing walls, ceiling and roofs for technical reasons or access
- Simplified installation of perimeter insulation
- Airtight connection to beams for internal insulation application
- Safe internal insulation solutions with a higher insulation value
- Humidity and temperature sensors for internal insulation control
- Thermal bridge applications on existing insulation layers
- Additional insulation on top of existing insulation layers





# Requirements for opaque building envelope, airtightness and building physics

Criteria for building elements depend on the climatic conditions across Europe in order to fulfill minimum comfort and hygenic requirements. The climate conditions in Europe range from 1-Artic up to 5-Warm, as can be seen below in the table of requirements for opaque building envelope components.

Climate Zone			1-arctic	2-cold	3-cool- temperate	4-warm- temperate	5-warm	
Efficiency criteria								
External building envelope (U-value)	W/(m²K)	≤	0,09	0,12	0,15	0,30	0,50	
External building envelope against ground (U-value)	W/(m²K)	≤	0,15	0,20	0,25	0,42	0,83	
Internal insulation of external walls (U-value)	W/(m²K)	≤	0,25	0,30	0,35	0,50	0,75	
Internal insulation of walls against ground (U-value)	W/(m²K)	≤	0,42	0,50	0,58	0,75	1,25	
Temperature factor f <sub>Rsi</sub> for purely opaque details	f <sub>Rsi (0,25)</sub>	Ν	0,90	0,88	0,86	0,82	0,74	
Hygiene criterion								
Temperature factor f <sub>Rsi</sub> to prevent growth of mould	f <sub>Rsi (0,25)</sub>	≥	0,80	0,75	0,70	0,60	0,55	
Airtightness								
Connection details			A concept for airtight connections to other components must be provided.					
Buildings Airtightness	1/h @ 50Pa	≤	For the who	ole building,	the airtightne 1/h @ 50Pa	ess requirem	ent is ≤ 1,0	





#### **External Insulation**

#### **Existing products**

Bead cavity insulation:

www.kore-system.com/kore-products/wall-insulation/kore-fill/what-is-kore-fill/www.joma.de/unternehmen/news/60-gruene-perlen-im-styropor/#read

 Spray on insulation and airtight foam: <u>www.versifoam.eu/en/insulation-foam/</u> <u>www.biofoamsprayinsulation.ie/</u>

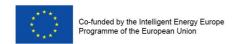
 Insulation with minimal thickness, PU or Phenol resin based: en.puren.com/construction/ www.kingspaninsulation.ie/Products/Kooltherm.aspx

- Modular vacuum panels: Weber Lockplate www.starch.dk/private/energy/img/LockPlate\_Broschuere\_Ansicht.pdf
- Decorative insulated moulding with render finish: www.dosteba.com/news/28/Fassadenprofil%20Do-Pro
- Insulating plaster made from Aerogel for historical buildings: www.fixit.ch/aerogel/?w=start&lng=en
- External insulation retrofit systems with timber studs: www.lignotrend.de/planung/bauteile-und-vorteile/waermedaemmung/
- Rockwool RedAIR external insulating system for ventilated ffee www.rockwool.dk/produkter/redair+flex/systembeskrivelse
- Tesenergy facade, prefabricated retrofit system www.tesenergyfacade.com/
- Insulation of Attic floors www.bauder.de/de/steildach/steildach-produkte ...

#### **New concepts**

- Do-it.yourself step-by-step renovation kits
- Prefabricated envelope and step-by-step kits for occupied buildings
- High performance and fireproof insulation for small (<60-80cm) gaps between adjacent houses in old town quarters.
- Insulation products specific to step-by-step, for example simpler and more cost effective solutions to "mould" an insulated envelope on an existing building
- Better fire-protection solutions for envelopes

- Insulation finishing profile (for half finished walls, building corners etc.)
- Prefab eave insulation for wall-ceiling/roof connection







#### Internal insulation

# **Existing products:**

- Internal insulation Aerogel: www.sto.de/media/documents/download\_broschuere/innenraum/09672-148de\_02\_04-12\_72dpipdf.pdf
- Internal insulation Mineral: <u>www.sto.de/de/unternehmen/innovationen/stotherm\_in\_comfort\_/stotherm\_in\_comfort\_innen\_daemmung.html</u>
- Internal insulation Woodfibre: www.steico.com/produkte/holzfaser-daemmstoffe/steicointernal/ueberblick.html
- Internal insulation PU: www.remmers.de/4173.0.html
- Internal insulation Foamglas: de.foamglas.com/de/waermedaemmung/anwendungen/innendaemmsysteme
- Internal insulation Cellulose: www.isocell.at/hauptmenue/produkte/daemmstoffe/renocell/technische-daten.html
- Calcium silicate panels, eg casiplus panels www.casiplus.de

#### **New concepts**

- Phase change material (PCM) boards: This material absorbs heat and releases it afterwards. They could be used as an additional layer or part of the insulation on the internal side of the wall in order to provide insulation and thermal storage.
- Internal insulation of more than 10cm thickness or higher thermal resistance needs more research and verification.

- Insulation of ceiling to unheated basement with a very thin insulation layer (10-20mm)
- Starch micro-porous material for internal insulation or similar products from other sustainable non-toxic biopolymers produced by plants.





#### **Thermal Bridges**

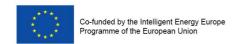
#### **Existing products**

- IT-Fix Fiberglass reinforced bolt by IT-Fixing : myriamcaffart.wix.com/it-fixing-gb#!facilities/c66t
- The thermal break for metal junctions by Armatherm: www.armadillonv.com/index.php/armatherm-fr
- Array of thermal bridge solutions by Dosteba: www.dosteba.com
- Baumit Klebeanker (Dowels as carrier of the adhesive): www.baumit.de/produkte/wdvs-zubehoer/startrack-klebeanker/klebeanker-startrack-red.html
- Thermal breaker with porous concrete for block masonry www.cellumat.fr/system/files/document-files/...
- Insulated window lintels:
- keystonelintels.com
- Insulated window sills: www.passivesills.com

#### **New concepts**

- Retrofitting thermal bridge solution for existing perimeter wall
- Insulation solutions for existing eaves
- Standard solutions for staircases to unheated basement: hot staircase, cold staircase, mitigated thermal bridges
- Renovation of Existing Balcony Connection: Limit thermal bridge with exterior insulation when glazing balconies is not acceptable for the owners/users, and additional beams to support the balcony weight can't be placed (eq balcony on street).

- Pre-formed vacuum insulated panels for historic front doors
- Thermal bridge solution for replacing existing balconies anticipating future exterior insulation of facade
- Thermal bridge free fixing of thick external insulation (especially for higher buildings and in the regions with earthquakes)
- Insulation under slabs in crawl space that is humidity and mold resistant
- Connection details to uprising elements (Chimneys, Installation, Walls)
- Systems allowing to break existing thermal bridges to foundations with minimal effort







#### **Airtight layers & connections**

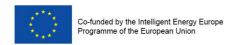
#### **Existing products**

- Airtight Tapes (all types): www.isocell.com/de/produkte/products/klebetechnik/universeller+einsatzbereich/cat\_111
- Airtight penetrations (all types):
   www.isocell.com/de/produkte/products/klebetechnik/Öffnungen+und+durchrdingungen/...
- Airtight membranes with variable sd value: Isover Vario KM, Proclima Intello: <u>www.isover-airtightness.com/VARIO</u> proclima.com/products/internal-sealing/intello-plus
- Simple leakage detection: www.linkedin.com/company/zephair
- Air tight joist seals www.manthorpe.co.uk/Building/Products/Air-Leakage/Joist-Seal.html
- Double side tape www.phstore.co.uk/orcon-line.html
- Dry Seal Traps www.hepvo.com/
- Sprayed PH-foam layers by BASF (15mm, also providing some insulation) www.polyurethanes.basf.de/pu/solutions/de/content/productbrand/elastospray
- External, self-adhesive airtightness membrane: www.proctorgroup.com/products/wraptite-sa

#### **New concepts**

- Airtight but completely vapour open (Sd<0,2m) layer applied on the outside of main insulation (is an option in some cases where fibrous materials can help transfer humidity to the exterior – needs more research)
- Airtight solution for ventilation and smoke protection of existing elevators inside thermal envelope
- Airtight concept/product for garage inside insulated envelope
- Airtight connection product for sbs retrofit of gable wall (example : masonry wall with ETHICS then roof with sarking insulation)

- Airtight connection for wooden beams especially in case of internal insulation
- Insulation of ceiling to unheated attic with an included vapour barrier with details for airtight connection on the sides
- Insulated airtight chimney sock and flanking







#### **Foundations**

#### **Existing products**

- Water resistant XPS insulation to foundations: www.basf.de/en/produkte/plastics/schaum/styrodur\_startpage.htm
- Earthquake resistant insulation below slab
- Insulating construction boards www.jackon-insulation.com/uploads...
- Slab thermal breaker arktic.fr/index.php/produits-rupture-pont-thermique/#fichebas
- Foam glass blocks us.foamglas.com/en/building/products/product\_overview/foamglas\_perinsul/
- Isodrän combining external underground insulation and drainage/moisture control: www.isodran.se/

#### **New concepts**

- Perimeter insulation that is easy to install on uneven surface
- Brick wall insulation by retrofitting with foam glass blocks (thermal and moisture break)

#### **New products**

Ventilated perimeter insulation for moisture control of basement walls





# **Roof/Ceiling**

#### **Existing products**

Attic insulation:

www.isocell.com/broschueren-loesungen/loesung-woodyfix\_de.pdf www.fermacell.de/de/content/dachboden-element\_nf.php www.rockwool.de/produkte/u/4471/Decke/Tegarock+Plus www.bauder.de/de/steildach/steildach-produkte... www.brillux.de/anwendungen-und-loesungen/waermedaemmung/dachbodendaemmung/ www.isover.de/Home/Produktwelt/Produkte/ISOVER-EPS/...

 Green roofs: www.zinco-greenroof.com/EN/index.php

- Spray insulation by BASF (PU-foam-based) providing additional airtightness: www.polyurethanes.basf.de/pu/solutions/de/content/productbrand/elastospray
- Roof insulation with photovoltaic membrane: applications.foamglas.com/\_\_/frontend/handler/document.php?id=2431
- Insulated and airtight attic trap door www.estfeller.com/it/scale-retrattili/termoisolata/

#### **New concepts**

Retrofit kits for roofs

#### **New products**

Solution for easy and proper insulation of eaves





# Windows & shading

Good windows do not only provide light and views, but in any highly insulated building works also as a heating element. The overall heat gains from south oriented windows will usually surpass the losses during heating season. They also contribute to the highest heat losses per m2 in a building during winter. In summer the same windows can easily lead to overheating if not shaded properly.

#### Identified areas with high product potential

- Variable position of built in window (before and after insulation)
- Blindframe installation easier exchange of windows at a later time
- Integrated shading in Window frame (between glass panes)
- Smartglass or Switchglass (Glass with variable solar heat gain coefficient)

Example: DOW thermochromic glazing (does not change with light, like those sunglasses, but with temperature – which still allows for solar gain in winter, when the sun is shining bright):

www.dowcorning.com/content/construction/constructiondesigninspire/...





# Requirements for windows and shading

Criteria for building elements depend on the climatic conditions across Europe in order to fulfill minimum comfort and hygenic requirements. The climate conditions in Europe range from 1-Artic up to 5-Warm, as can be seen below in the table of requirements for transparent building envelope components.

Climate Zone			1-arctic	2-cold	3-cool- temperate	4-warm- temperate	5-warm	
Efficiency criteria								
Windows and entrance doors, installed (U-Value)	W/(m²K)	≤	0,45	0,65	0,85	1,05	1,25	
Roof (inclined) windows, installed (U-Value)	W/(m²K)	≤	0,50	0,70	1,00	1,10	1,30	
Flat roof (horizontal) windows, installed (U-Value)	W/(m²K)	<b>≤</b>	0,60	0,80	1,10	1,20	1,40	
Hygiene criterion								
Temperature factor f <sub>Rsi</sub> to prevent growth of mould	f <sub>Rsi (0,25)</sub>	≥	0,80	0,75	0,70	0,60	0,55	
Airtightness								
Connection details			A concept for airtight connections to other components must be provided.					
Buildings Airtightness	1/h @ 50Pa	≤	For the who	ole building,	the airtightne 1/h @ 50Pa	ess requirem	ent is ≤ 1,0	

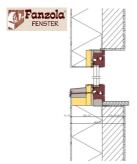




#### Windows

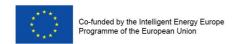
#### **Existing products**

- Windows for old buildings (SmartWin Historic) www.propassivhausfenster.net/en/products/smart-win1.html
- Switchable Glass & Electrochromic Glass, sageglass.com/
- Insulated window reveal mesh www.wemico.com
- Insulated Parapet www.wemico.com
- Insulated window sills that look like concrete cills: www.dosteba.com/c/16/fensterb%C3%A4nkebr-aus-glasfaserbeton
- Low conductivity structural window nailer or support: Fanzola, Null Fenster, Window frame completely covered by external insulation (incuding bottom profile): www.fanzola.it/NULL-FENSTER.html



#### **New concepts**

- Blindframe for installation of window without the need for insulation/facade
- Eps/insulation blindframes, might be fixed externally to the walls, to insulate now and carry the new windows later
- Window restoration techniques for monument-protected buildings
- Electro or thermal chromatic shading
- Blindframe concepts different positions of glass
- Handles on Window not intuitive (new opening solutions for traditional buildings)
- Internal secondary glazing (to keep historical windows) that prevents condensation build up between the two windows (existing and new).
- Simple, affordable solutions for mounting windows without thermal bridges, extra fitting
  of insulation etc. Some solutions have the weakness that you cannot fix them close to
  the side/edge of a concrete slab.







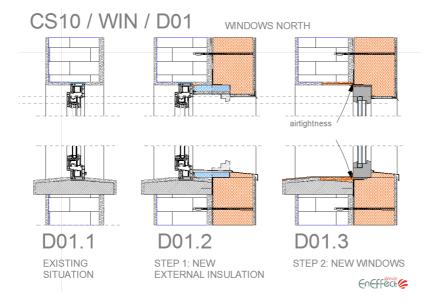
#### Deliverable D5.2\_SummaryOfDemands

- New window technology using glass evacuated tubes. The vacuum tubes can provide a much lower U-value (below 0.7 W/m²K) than conventional vacuum glazing.
- Movable window fixing for internal installation, when we already have fixed external insulation.

The new windows has to be fixed from inside, without any damages on the external insulation. It will be difficult to move it through the opening to the right position without some system, may be similar to this:

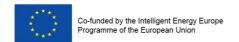
www.sidey.co.uk/tncsite/newbuild/off-site-construction.php

• The new system has to allow fixing of the airtight sealing from the inside (see detail)



• For PVC windows - The bottom profiles of the PVC windows have openings for ventilation, which do not allow covering them with insulation (to reduce the thermal bridge). The window's sill (aluminium or PVC), clipped under the profile makes the thermal bridge even higher. We need a bottom profile, which we can cover with at least 4 cm. insulation with some clips for sill covering. (see the detail)

- Insulated and airtight trapdoor to the attic
- Energy efficient glazed fire doors (outward opening and affordable). Out-swing Fire
  Escape Glazed Double & Single Doors Passive House standard doors that open
  outwards as they are for fire escape purpose. That can achieve an overall U-Value of
  0.85W/m2K and an installation Psi value of no higher then 0.04 W/mK. Available in
  different colours and finish materials as well as affordable.







# Window integrated technologies

#### **Existing products**

 Ceramic heat exchanger www.weru.de/de/privatkunden/produkte/fenster/fenster-lueftung/...

 Window frame integrated ventilation: <u>www.schueco.com/web/de/architekten/fenster\_und\_tueren/produkte/lueftungssysteme/...</u> <u>www.internorm.com/at/produkte/studio/s-innovationen/s-lueftung.html</u> <u>www.beck-heun.de/AIRFOX.1254.0.html</u> www.rehau.com/de-de/bau/fenster-fassadensysteme/fenstersysteme/geneo-inovent/...

 PV Curtain wall: Traditional glass used in building curtain walls can be replaced by photovoltaic glass, optimizing the envelope performance and allowing on-site energy generation.

www.onyxsolar.com/photovoltaic-curtain-wall.html

Intelliglass:

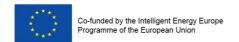
www.intelliglass.com/index.php?option=com content&view=article&id=110&Itemid=171 ...

 Self-cleaning glazing (especially for high buildings – or fixed glazing respectively outward opening windows, hard to access for cleaning)
 www.pilkington.com/en-gb/uk/householders/types-of-glass/self-cleaning-glass

#### **New concepts**

- Ventilation integration with higher efficiency
- Shading integration in window frame
- Shading, still with high daylight gains (diffusing sunlight to the ceiling with less overheating)

- Integrated, PV-driven summer ventilation (with air & noise filter), heat recovery mode for winter
- Active sound attenuator integrated in window frame for daily natural ventilation in offices
- Window frame assembly integrating decentralised MVHR, and PV on blinds or overhang
- Windows that thermally induce natural ventilation (through solar thermal or PV heat)
- Windows producing energy from difference between cold sky radiant temperature and hot interior radiant temperature (Peltier Thermoelectric Module)







#### **Daylight optimization**

#### **Existing products**

Sun Tubes :

www.velux.com/solutions/products-and-solutions/sun-tunnels

Insulated Glass Blocks:
 www.sevesqlassblock.com/thermal-insulation-glass.html

High efficiency zenithal lighting system:

www.lamilux.fr/fileadmin/user\_upload/dateien/Lokalisierung/FR/Tageslichtsysteme/...

• Fiber optic lighting: www.echy.fr/fiber-optic-lighting/technology/?lang=en

 Translucent concrete, e.g. www.zdnet.com/article/concrete-you-can-see-through/

 Insulation board that allows sun light to go though. It can be used to take advantage of the thermal mass of the masonry wall behind it:
 www.sto.com/evo/web/sto/100114\_DE-PDF-2009-0179en\_01-07-09\_72dpi.pdf

 "Nachleuchtfarben & fluoreszierende Farben"; reduce lighting demand by the use of such paints... e.g.

kremer-pigmente.de/nachleuchtpigmente.htm www.praktika.physik.uni-bayreuth.de/OLED.pdf

#### **New concepts**

- Affordable, airtight and super insulated sun tube with thermal bridge free installation
- Airtight glass blocks with an overall U value no higher than 0.85W/m2K
- Highly energy efficient translucent insulation.

#### **New products**

Window exterior reveals that reflect back natural light into the office without risk of glare







#### **Shading**

#### **Existing products**

 PV exterior venetian blind: A photovoltaic brise soleil is a constructive solution that combines power generation with solar protection properties against adverse weather conditions and shading.

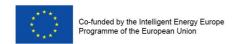
www.onyxsolar.com/projects/onyxsolar-bipv-projects.html

- PV coated textile shading elements <u>www.windturbine.cc/photovoltaik-markise.html</u> iland-solar.com/de/content/112/46/startseite/
- Skylight with smart venetian blind: www.hexadome.com/fr/lanterneau/remplissages-et-options/...
- Smart shading management for PV, adapted for system retrofit solar edge, www.solaredge.com/groups/solutions/retrofit
- Self-cleaning external venetian blind: cornerstaraluminium.com/hanse-haus-installation/
- Glass pane integrated ventian blinds: www.internorm.com/uk/products/home-pure/home-pure-windows...

#### **New concepts**

- PV panels that change their opacity depending on the solar intensity.
- Solar gain change based on inside temperature change
- Thermochromic glazing

- Frame integrated shading
- PV film to be glued to a glazing in a later step, same concept as shading film to be glued on windows
- External retrofit PV shutter including <u>www.altenergymag.com/content.php?post\_type=1663</u> <u>www.sunthink.de/produkt.php</u>
- Combined shading and cooling exterior unit at window lintel







#### Night & natural ventilation

#### **Existing products**

- Trickle vents www.passivent.com/downloads/range\_brochure.pdf
- Glazing-lamellas: www.glasbau-hahn.de, they should be airtight however
- Offset window sashes, for inner-city retrofits, avoiding burglary but allowing ventilation
- Smart natural ventilation management system: www.souchier.fr/AeroPack-R-V2-Ventilation.html
- Opening systems www.windowmaster.dk/vores-loesninger/facadeloesninger
- Thermal stack: <u>sustainabilityworkshop.autodesk.com/buildings/stack-ventilation-and-bernoullis-principle</u>

#### **New concepts**

- Airtight and insulated trickle vent in a PH certified window
- Intelligent system that allows for a high volume of natural night ventilation which doesn't compromise security and internal movement of objects causing the setting off alarms.
- Passive night ventilation of concrete floors using ducts within it
- Natural ventilation with heat recovery, use of mechanical ventilator only when no wind or solar energy is available
- Venturi-based opaque components to induce natural airflow repository.tudelft.nl/assets/uuid:d1b76039-5d9e-4325-8b0f-67dff3718384/281811.pdf

- Night ventilation through window frames or the shutter box
- "Blind windows", i.e. window/door made with a vacuum panel filling and a PH-window frame with a relatively low U-value possible to open at night
- Airtight natural ventilation system for servers in small/medium offices
- Wind-assisted ventilators







# Heating, cooling and hot water

For a Passivhaus, the demand for heating and cooling is usually lower than for hot water. This demands a rethinking about how to create an efficient solution. Moreover there are possibilities to achieve synergies together with the ventilation concept, as air can transport and provide a source of heat and cold respectively.

# Identified areas with high product potential

- Façade integrated micro heat pump systems
- Solar powered heat pump solutions (roof or façade mounted)
- Thermal solar panels for historic buildings (under roof tiles)
- Ventilation radiators
- Wastewater heat recovery systems for retrofit
- Dehumidifying and cooling units combined with ventilation
- PCM in hot water storage tanks to increase solar fraction





# Requirements for heating, cooling and hot water

Water use per day	25 l/person/day (boundary condition for certification)				
Temperature requirements	60 degrees Celsius used for energy demand calculation. For lower temperature systems a legionella free system needs to be demonstrated				
Boiler heat loss	Max. 3W/K				
Efficiency for shower heat recovery systems	Min. 30%				
Insulation of hot water tubes	Thermal conductivity: 0,035 W/mK				
	Diameter	Up to 25mm	From 32mm	To 50mm	100mm
	Insulation thickness	2x Diameter	60mm	60mm	100mm
Noise protection	Acceptable noise emissions to allow indoor placement:  Max: 25db in Living quarters  Max: 35dB in technical rooms				
Cooling	Requirements for split units still in evaluation. PER values should be fulfilled.				
Condensation	Condensate is to be connected to the sewage, not disposed of directly to the exterior.				





#### **Heating/Hot Water**

#### **Existing products**

- Hot-water tank combined with small heat pump air/water www.sinclair-solutions.com/en/products/heat-pumps/sanitary-water-heaters/...
- Hot water heaters combined with photovoltaic: <u>www.dzd.cz/en/ohrivace-vody-bojlery/photovoltaic-water-heaters</u> www.logitex.sk/8/index.php?ver=en&acid=6vmache6gpkmdih2ootdk77pr0
- Capillary mats for heating and cooling: www.beka-klima.de/en/capillary-mats-k.html
- Decentralised grey hot water heat exchanger, supplying preheated cold water to fixtures and DHW generators:

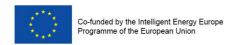
www.ehtech.fr/#!obox/cjg9

- Solar Slate roofs: www.solexenergy.co.uk/
- Wastewater heat recovery systems for retrofit for water saving and heat recovery: orbital-systems.com/en-eu/explore/
- Paraffin can be doped and adapted to different phase change temperatures. Heat and cold can be stored between -200°C and +400°C:

www.latentspeicher.com/sites/default/files/downloads/2014-stc-technologie-1.pdf

#### **New concepts**

- Air-water heatpump integrated in facade for temperate climates
- Solar powered HP for roof mounting (heating/hot water/cooling) in hot climates
- Solar thermal panels for historical environment (not changing architectural expression drastically), e.g. PV slates
- Waste water heat recovery solutions for step-by-step retrofit of heat&hot water systems, coupling with RES
- clip-on pipe insulation for T-pieces etc.
- efficient DHW circulation systems (pumps, pipes-in-pipe systems)
- waste water heat recovery
- low output gas boilers and radiators (optimizing internal space)
- PCM in hot water storage tanks to increase solar fraction
- Micro energy harvesting e.g. Seebeck generator (thermoelectric element) for efficient heating and DHW systems
- Micro-wind-power with Savonius generators –in urban situation and low wind speeds; www.mikro-windkraft.de







## Deliverable D5.2\_SummaryOfDemands

 Modulating Heat Pump system for heating, cooling and ventilation to be connected to a PV array

- Split Air conditioning unit with modulating output and very quiet (25db)
- Cooling combined with hot water production and ventilation. Micro heat pump running 24h in hot climates
- Hybrid gas boiler / CO2 heat pump (building on boostheat.com)
- Hybrid fuel cell / condensing gas boiler (build on project ene.field) adapted to passive house energy demands
- Methane micro generation and storage from building/neighbourhood biowaste for seasonal storage





# **Cooling concepts**

### **Existing products**

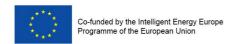
- Active chilled beams for cooling system(hospital, larger building): www.troxusa.com/products/chilled-beams...
- Capillary mats for heating and cooling: www.beka-klima.de/en/capillary-mats-k.html
- Absorption chiller sortech.de/en/technology/about-our-technology/
- Cooling combined with ventilation and dehumidification: www.recair.com/upload/fck/file/REC%2013041%20BRO%20Enthalpy%20EN.pdf
- Nanotech paint: enovatekenergy.com/energy-solutions/planet-supra/

#### **New concepts**

- Dessicant cooling to provide efficient solar thermal cooling
- Solar all-in-one heat pump rooftop for retrofit (HVAC+DHW)
- ORC-devices (Organic Rankine Cycle) which can do (DHW) heating, cooling and electricity production in one go... These kind of turbines generate the power there: www.infinityturbine.com/it10.html
- Concept for Zero-Energy-buildings: www.kcorc.org/en/rd-projects/test-mini-orc-turbo/
- Compressorless systems for cooling only without need of electricity: www.treehugger.com/culture/challenge-build-the-solar-powered-air-conditioner.html

#### **New products**

Develop devices for the above suggestions







# **Ventilation**

Ventilation for step-by-step refurbishment is demanding and needs new solutions. Most old buildings do not have the space or the infrastructure to make ventilation installation easy. There is a high demand for new, decentralized solutions and flow patterns inside the building.

The task is especially difficult as other demands such as frost protection, humidifying/dehumidifying and sound protection has to be met. Fortunately, there are many new promising and innovative solutions in early development.

# Identified areas with high product potential

- Window, wall and facade integrated ventilation
- Decentralized ventilation units
- New innovative heat exchangers
- Active overflow units
- Ducting in the façade insulation

Climate Zone			1-arctic	2-cold	3-cool- temperate	4-warm- temperate	5-warm
Efficiency criteria							
Effective heat recovery efficiency of the ventilation system (including heat losses / gains through ventilation ducts)	ηwRG,t,eff	≤	80%	80%	75%	75%	-
Noise protection							
Sound emission		≤	35 dB(A)	35 dB(A)	35 dB(A)	35 dB(A)	35 dB(A)
Airtightness							
Connection details	f <sub>Rsi (0,25)</sub>		A concept for airtight connections to other components must be provided.				
Buildings Airtightness	1/h @ 50Pa	≤	For the whole building, the airtightness requirement is ≤ 1,0 1/h @ 50Pa				





#### Ventilation

## **Existing products**

 Frame integrated ventilation: <u>www.internorm.com/uk/products/studio/i-tec-innovations.html</u> www.schueco.com/web/de/partner/fenster und tueren/.../Schueco VentoTherm

Decentralised ventilation system

www.lunos.de/en/product/

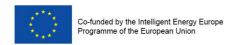
www.inventer.eu

www.elektrodesign.cz/web/en/product/eco-room-100-430-heat-recovery-unit www.blumartin.de/lueftungsgeraete/ BluMartin free air 100, www.zehnder-systems.de/.../zehnder-comfoair-70 ComfoAir 70,

- Centralized ventilation system with VAV regulation device for larger building: www.drexel-weiss.at/produkte-und-loesungen/wohnungs-und-gewerbebau/vbox/
- Duct system from EPP material –hard and flexible: www.air-lab.de/einleitung.html
- PTC electrical coils for ventilation units or duct system: www.air-lab.de/ptc-waermeelemente.html
- Ventilation system with active heat recovery: www.nilan.dk/en-gb/.../domestic-solutions/ventilation-sanitary-hot-water/vp-18-cooling-solar
- ZooFans, ventilation systems for high ceilings: www.zoofans.com/engineering/
- Smoke extraction and ventilation of lift shafts:
   www.bluekit.international/.../EN BLUEKIT DATASHEET BKAIO 20150127.pdf

## New concepts

- Window integrated ventilation unit (LiLu) = (Licht+Luft)
- Wall integrated ventilation unit
- Decentralised solar-powered ventilation units
- Ventilation concept with less ducting for schools (Innsbruck example by Atrea)
- Decentralized ventilation with active overflow (AKKP44)
- Cascade ventilation with lower costs
- Washable filters or filter-free units or low-costs filter
- Compact decentralized HRV
- Intermediary natural ventilation concept
- Removable plugs in the wall for future services
- Ducting in general (simplified) aesthetics







# Deliverable D5.2\_SummaryOfDemands

- HRV/ERV switchable units
- Energy efficient frost protection
- Pre-made door or architrave head transfer grills

- Small hidden ventilation systems to be installed as some sort of furniture
- · Wall integrated ventilation units
- Active overflow units
- · Window (opening) integrated units
- Façade integrated units
- Heat exchangers without need for condensation drainage
- Heat exchangers without need for frost protection
- New enthalpy concepts
- Thinly but highly insulated ducting elements easy to install





# Heating/Cooling/Ventilation synergies

## **Existing products**

- Circulation-air heating/cooling with heat recovery ventilation system in one device: www.atrea.cz/cz/teplovzdusne-vytapeni-vetrani-a-chlazeni
- Combination of standard wall radiator with air inlet device for under pressure ventilation without heat recovery:

#### theradiatorfactory.com/en/radiators/jaga-oxygen

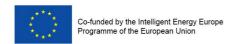
- TABS (Thermally Activated Building System): through a network of water pipes embedded in the structural concrete slabs, the heating and cooling demand decreases thanks to the use of the thermal mass of concrete walls and floors of a building.
   www.uponor.co.uk.../specialist-applications/thermally-active-building-systems.aspx
- SunSource, HVAC System: www.lennox.com/products/ultimate-comfort-system/
- Seasonal storage (PCM or if space permits water), alternatively brine exchange systems which cool in summer by charging up the ground and raise the efficiency of the heat pump in winter by higher temperature levels in the ground.
   www.youtube.com/watch?v=KyYor3Zm36I

#### **New concepts**

- Hot water production combined with cooling output in warm climates
- Natural ventilation and passive heating/cooling. Passive systems, such as solar chimneys, could be utilized for provision of fresh air and thermal comfort in specific climates.
- Using Recair enthalpy system to create a unit that dehumidifies, cools the air and at the same time produces hot water for warm climates
- Apartment refurbishment with ventilation radiators, using extract air to increase heat pump efficiency during the non heating season to compensate for higher losses during heating season

#### 1.1.1. New products

- Compact unit for warm climates that makes use of the Recair enthalpy system to dehumidify, cool the air and produce hot water
- Combined gas cogeneration heating-DHW/solar cooling www.iasks.org/sites/default/files/ijtee20120402157164.pdf







# **RES** integration

With the increase in efficiency of Photovoltaics, the Integration of Renewable Energy Sources will grow in importance. Buildings have a lot of surface area that can be used for Photovoltaics. Increasing heights of buildings should also enable the integration of efficient wind based RES systems.

Building integrated photovoltaic solutions are capable of fully replacing conventional construction materials for the building envelope such as skylights, façades, windows, curtain walls, roofs, balcony railings and floors. These multifunctional bioclimatic solutions combine both active and passive properties, providing greater acoustic and thermal insulation and at the same time producing clean energy on site. The use of components with photovoltaic materials on retrofitting projects is highly recommended because it improves the energy efficiency of the obsolete buildings that did not follow the modernized patterns of sustainability.

# Identified areas with high product potential

- Variety of facades with PV integration
- Variety of roof covers with PV integration
- Paint-on Photovoltaics
- Glass with integrated PV cells
- Special roof tiles for historic town centers with integrated PV
- Small PV units for decentralized power production for blinds, ventilation or heat pumps





# **RES strategies for Heating**

# **Existing products**

- Baxi Senertec Micro CHP with gas condenser boiler www.baxi.co.uk/renewables/combined-heat-and-power/senertec-dachs.htm
- Aedomia Cythelia: Roof-Integrated PV-T supplying preheated air to a water/water Heat Pump through a air/water heat exchanger. Provides heat or cooling. www.cythelia.fr/images/revue%20CVC.pdf
- Parabolic Solar Collectors www.solitem.de/
- Biomass boiler systems (carbon net-zero value): www.baxi.co.uk/renewables/biomass.htm

## **New concepts**

- PV connected modulating Heat Pump for heating, cooling and hot
- Use direct electricity peak loads that can not be used for short term heat accumulation
- Bifacial PV systems (20% efficiency, use of reflected solar radiation) www.mega-group.it/megacell/en/home-en/
- DC current electric system for load plugs, feeded by PV
- Advanced evacuated tube solar collectors. This system could form a component of roofing and facade structure for heating hot water and as a heat source for heat recovery.

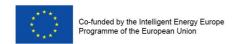
#### **New products**

 Heat recovery customized mechanism to use the warm air generated in the air chamber of a ventilated façade for heating systems:

www.e2vent.eu/project-description, solarwall.com/en/products/uses-and-applications.php

• Slate solar thermal roof panel: integrated solution for facades and roofs (sloped and flat), which generates energy for the production of heat, sanitary hot water, and for heating swimming pools.

www.cupapizarras.com/int/products/thermoslate







# **RES strategies for Cooling**

## **Existing products**

Solar cooling collectors: this technology can also be applied to operations of sub-zero
cooling. In this case, single-cycle absorption coolers, rather than double-cycle systems,
are used. The system produces favorable results when combined with a pre-existing
low-temperature mechanism.

www.solitem.de/

## **New concepts**

- PV Integrated shading
- Peltier based cooling concept in sunny climates

- Roof pond cooling for hot areas
- Solar dessicant cooling for hot and humid climate
- Hybrid geothermal/solar heat pump cooling





# RES strategies for appliances and energy storage

## **Existing products**

- Small wind turbines provides electricity generation thanks to the wind www.kliux.com/en/
- Wind turbine:

www.freepowerwindturbines.com/honeywell wind turbine.html

Battery storage:

www.teslamotors.com/powerwall,

boschenergystoragesolutions.com/en/nba/solutions/power\_storage/power\_storage\_solutions

## **New concepts**

- Direct use of renewables for domestic appliances
- PEM Fuel cells: The idea is to use hydrogen as energy vector (saving energy that can be later liberated in a controlled way, taking into account the higher quantity of energy used to produce it):

www.fuelcells.org/base.cgim?template=types\_of\_fuel\_cells

- PEM fuel cells for domestic applications: dwellings and buildings
- Electric car surplus RES energy storage







# Roof integrated technologies

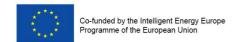
## **Existing products**

- PV skylight: A photovoltaic skylight ensures optimization of the photovoltaic generation
  providing at the same time bioclimatic properties of thermal comfort inside the building,
  as most of the ultraviolet and infrared rays are absorbed by a silicon-based material
  that acts as a sunscreen. In addition, it is possible to design and manufacture double
  glazing where the outer glass is photovoltaic and the passage of natural light is allowed
  www.onyxsolar.com/photovoltaic-skylight.html
- PV roof tiles: tractile.com.au/#tab-1f61f2ab-97ca-2
- Roof tile integrated PV: www.jetsongreen.com/2009/11/srs-energy-us-tile-clay-solar-roof-tile.html
- Water tight EPDM rubber roll with photovoltaics collection plates: www.giscosa.com/en/

### **New concepts**

- Plant on dormers with integrated PV panels
- Roof lights with integrated clear PV panels
- Roof ventilation space that would be heated by the sun during the day and cooled in the evening – incorporate into ventilation system
- Rain water filter system to potable & grey water connection to cold water storage tank
- Insulated cold water storage tank and lid to avoid freezing in cold temps
- Force of rainwater into gutters & downpipes used to convert to electricity-water dame effect.

- Combined PV panels and green roof systems: www.greenrooftechnology.com/Solar\_PV\_Greenroofs
- Solar roof system that generates electricity as well as heat: reneweconomy.com.au/2014/bluescope-unveils-world-first-solar-roof-with-heat-and-power...
- Flexible PV panels: develop a competitive product, viable and scalable







# Facade integrated technologies

# **Existing products**

- Photovoltaic spandrel www.onyxsolar.com/photovoltaic-spandrel.html
- Photovoltaic ventilated façade www.onyxsolar.com/photovoltaic-ventilated-facade.html
- Photovoltaic curtain wall www.onyxsolar.com/photovoltaic-curtain-wall.html
- Solar thermal integration: integrated evacuated tube collectors generate solar heat at a high temperature level, and provide even, semi-transparent light and protection against the sun for indoor areas without impairing the view www.bine.info/en/.../fassadenkollektoren-mit-durchblick/?type=333

### **New concepts**

 PV Ventilated (Multi-functional) facades that would provide solar electricity generation, daylighting, insulation and heat recovery. These facades could be in a form of double skin facade but integrated with a transparent photovoltaic device and energy recovery mechanism for preheating/cooling of supply air and/or facilitating natural ventilation.

- Efficient photovoltaic painting: develop a competitive product, viable and scalable
- Titanium dioxide material for coating: The application of this photocatalytic coating could reduce the heat loss resulting from rainwater absorption by conventional façade materials.





# **Energy conservation**

#### **Existing products**

Energy conservation in batteries:

<u>www.sma.de/en/products/monitoring-control.html</u> SMA Webbox www.boxofenergy.se/english

www.iflscience.com/technology/new-liquid-metal-battery-will-make-renewables-competitive www2.technologyreview.com/article/412190/tr10-liquid-battery/ www.solarpanelsplus.com/solar-battery/ saltwater battery

- Store solar electricity in electric car (or scooter) batteries
- Flywheel short-term storage: e.g. cdn.intechopen.com/pdfs-wm/20363.pdf
- Co-generation:

www.okofen-e.com/en/pellematic\_smart\_e/#a1 www.okofen-e.com/en/pellematic\_smart\_e/#a2 (Stirling engine)

 Schneider electric electrical energy storage system, smart grid solution (passive house project in France,

www2.schneider-electric.com/.../kergrid-sdem.page

Shower tray heat recovery units:

www.meanderhr.com/about/page/2/

www.treehugger.com/.../...-heat-exchanger-captures-waste-heat-drain-shower.html

buildingservicesnews.com/news/zypho-shower-water-heat-recovery/

www.ageekyworld.com/unique-drain-heat-exchanger-the-ecodrain/

www.greentherm.ie/product/zypho-shower-waste-water-heat-recovery-unit/

thenauhaus.com/.../ecodrain-wastewater-heat-exchanger/

aloaqua.co.nz/heat-recovery/smart-shower/

ecodrain.ca/en/news/

aloagua.co.nz/2015/07/17/shower-water-heat-recovery/

www.greenplanetled.co.uk/zypho-shower-heat-recovery-system-398-p.asp







# **New concepts**

- Storing energy long-term/short-term
- Monitoring
- Building load management system to maximize renewable fraction
- More efficient appliances

- Monitoring devices that can be easily retrofitted
- Efficient household appliances solar energy optimized
- Water saving shower heads optimized for 6l/min





# **Optimising building envelope**

## **Existing products**

- Prefabricated refurbishment www.volkerwessels.com/nl/nieuws/detail/energienotanul-renovatie-in-een-dag-uitgevoerd
- Glass covered court yards www.lamilux.fr/.../Brochure\_CI\_declairage\_zenithal\_en\_verre\_type\_PR60\_08102013.pdf

## **New concepts**

- Computer aided design for add-on facades, from digital measurement to automatic production of panels
- Cheap, translucent envelope for whole buildings, including a large airspace between new envelope and original building, creating a secondary conditioned area

## **New products**

Thermal bridge free, prefabricated balconies

